



MOBILES & FLEXIBLES BAUTEIL-HANDLING VON PIA



- Maximum flexibility
- Innovative charging concept
- Sustainable use
- Free navigation
- Free number of types

Autonomous Mobile Robots from PIA:
Innovative workpiece carrier and agile workstation solution in one.



FTS/AGV | AMR | PIAAMR

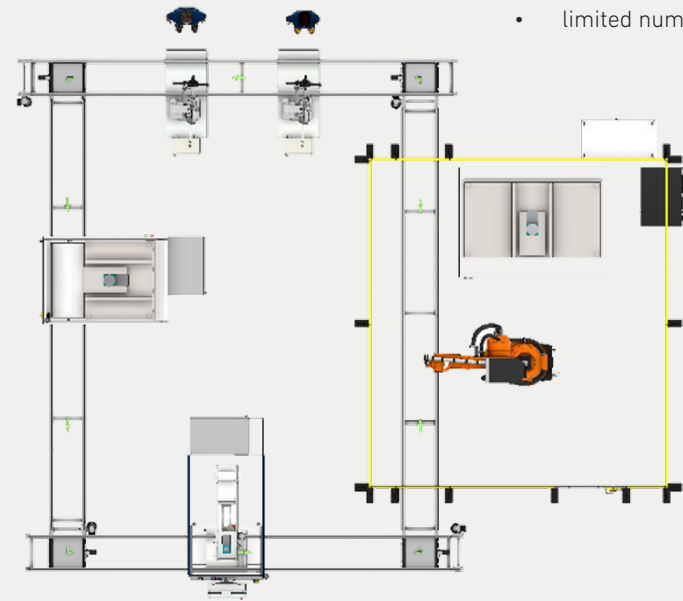
Internal transfer systems of the future

The first developments in the field of driverless transport systems and automated guided vehicles (AGV) took place as early as 70 years ago. These systems follow defined routes, especially in the warehouses. In recent years, the requirements for flexibility and efficiency have increased. Technological advances, especially in sensor technology and ICT, brought new opportunities – especially for the production area.

While rigid transfer systems were still common in the assembly process until recently, customers are increasingly demanding modular and flexible systems. Autonomous mobile robots (AMR) offer the next evolutionary step here: flexible layout, free orientation and an almost unlimited number of types are the greatest assets here. The piaAMR goes one step further...

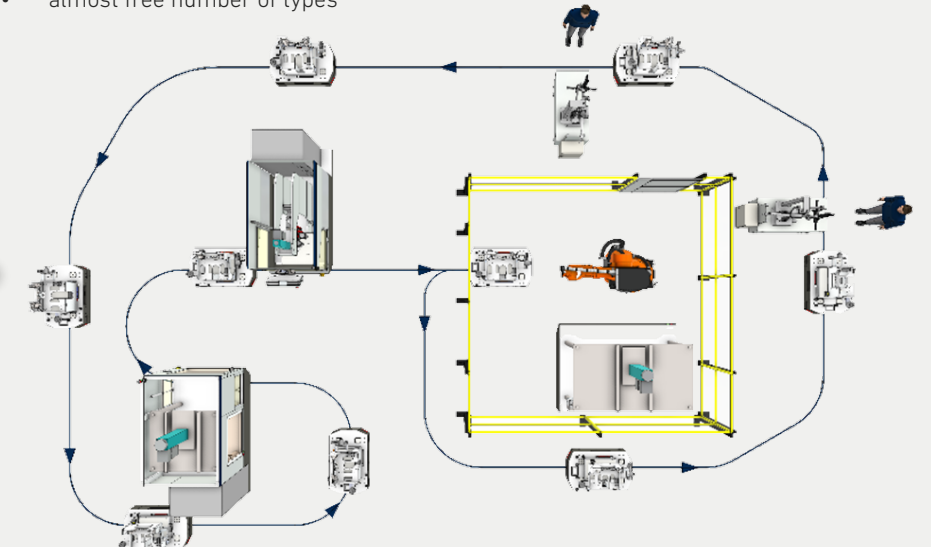
PAST

- static / fixed layout, transfer-linked
- limited number of types



FUTURE

- flexible layout, AGV-connected
- completely free orientation
- almost free number of types



KEY DATA OF THE AMR

- **Load suspension device:**
 - workpiece-specific, height adjustable, swiveling $\pm 180^\circ$
 - Payload: up to 2204 lb.
- **Battery charging technology**
 - Cycle time parallel inductive fast charging in the station for 24/7 operation
 - Maintenance-free Li-ion battery with a service life of up to 15 years or 17,000 charging cycles
 - Scalability of the battery capacity
- **Positioning accuracy**
 - ± 10 mm with free navigation
 - ± 3 mm by means of fine positioning
 - ± 0.1 mm for workpiece pallet excavation
- **On-board display**
 - query of diagnostic data and battery charge level
- **Hand control device** for manual control
- **Emergency recovery:** Rescue pack (offline battery), mechanical towing device
- **Safety concept:** real-time personal protection through laser scanners and step rails

ADVANTAGES OF THE AMR

Maximum flexibility in terms of...

- Layout
- Size
- Load capacity
- Load suspension devices

Innovative charging concept

- inductive fast charging „in-process“
- Maintenance-free Li-ion battery
- Simple charging stations

Sustainable use

- Simple and quick adaptation to changes in production
- Commissioning of additional AMR without additional installation effort
- Reusability for new tasks

Free navigation

- Localization via laser data (without additional auxiliary technologies)
- Independent avoidance of obstacles and dynamic adaptation of the route

PIA'S SOLUTION FOR COMPONENT HANDLING

NEXT GENERATION FLEXIBILITY

To produce e-mobility components, PIA has developed the concept of partially automated and flexibly linked assembly cells. These cells result in a future-proof system which – due to short-term product changes and a large variety of part types – is prepared for the integration of further units. The use of the piaAMR, which is optimally adapted to customer requirements and the system environment, rounds off PIA's portfolio and position as a complete solution provider. It was necessary to develop our own solution because the systems available on the market do not meet the complex requirements: They are mostly rigid logistics solutions with a low load capacity. In contrast, the piaAMR represents an advanced solution for component handling: the AMR as a mobile workpiece carrier or workstation. Areas of application are in the automotive industry as well as in assembly and production (component transport, material provision) or logistics in other industries.



LOCALIZATION AND NAVIGATION

- Software solution for autonomous control of AMR fleets
- Localization technology: Simultaneous localization and mapping (SLAM) using laser scan data
- Fleet management for efficient, quantity-optimized use
- Worldwide tried and tested system
- Customers from the automotive, e-commerce, health and intralogistics



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